

Rush

DART
AEROSPACE

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K6A 1K7
Canada

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RBE703A94-1130-01-07
Job Sheet 178975

73

DL-5

7-26

Rush

SRP

Part No: RBE703A94-1130-01-07 **Job Qty:** 20 ea *40 39*

Part Name: Handle Stud

Part Weight: 0 lbs **Status:** At Planning **Priority:** Medium

Job Created: 6/11/18 **Job Tracking No:**

Due Date: 7/16/18 **Created By:** Logan David

Type: SOLD **Description:**

Note: DWG RBE703A94-1130-01 Rev K IPP Rev.A 17.08.09 New issue DP Verify DD/IPP Rev B 17.11.30 DWG Rev K DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	7/16/18	7/16/18	0.00	0.00	Start Up Machining-1		<i>18/11/20</i>
110	CNC Lathe	30 pcs	7/16/18	7/16/18	0.00	89.74	MORI SL-154		<i>18/11/20</i>
120	QC	30 pcs	7/16/18	7/16/18	0.00	0.00	QC2 Machining-4		<i>18/11/20</i>
150	QC	30 pcs	7/16/18	7/16/18	0.00	0.00	QC8 Machining-4		<i>18/11/24</i>
170	Packaging	30 pcs	7/16/18	7/16/18	0.00	0.00	Packaging3-1		<i>21/11/20</i>
180	QC21-SA	30 Ea	7/16/18	7/16/18	0.00	0.00	QC21		<i>21/11/20</i>
Part Op 110 - 1-Machine as per DWG. FB638 FOLIO REV: <i>AA</i> DWG REV: <i>K</i> 2-Debur									<i>NOV 26 2018</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	8.1000 ft (.27 ea)	90-Start up Operation	<i>5115487</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	8	13	0

P10:040358

Part Specifications

Specifications could not be found.

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9-89

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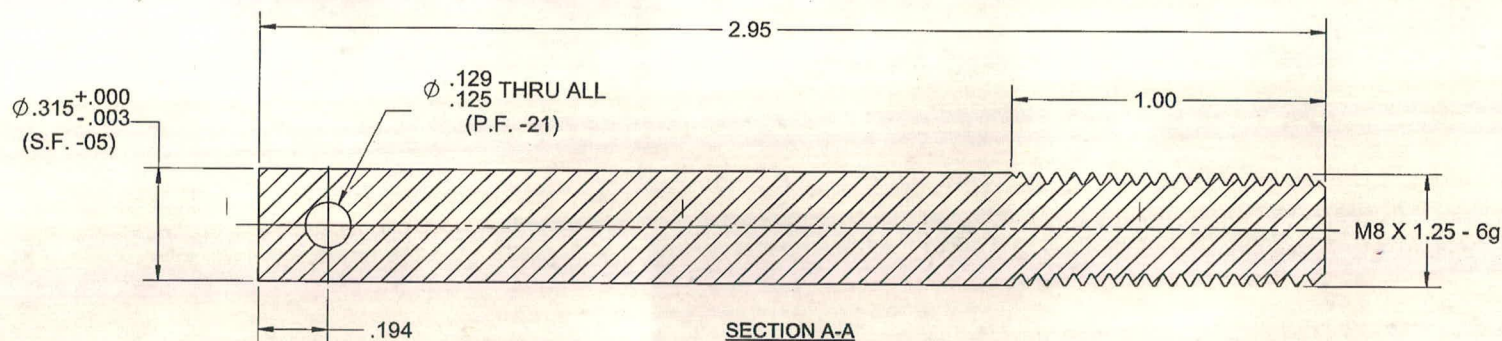
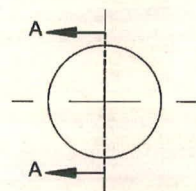
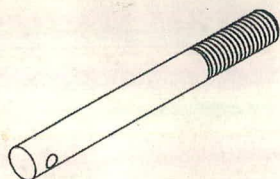
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RBE703A94-1130-01-07 HANDLE STUD

NOTES:

- 1) MATERIAL: AISI 304/316 SS
- 2) FINISH: N/A
- 3) HEAT TREAT: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A

 DART AEROSPACE Hawkebury, Ontario, Canada			
TITLE HANDLE STUD			
DWG NO. RBE703A94-1130-01-07		REV K	
DESIGN BY: VM 8/28/2017	DRAWN BY: VM 11/24/2017	CHECKED BY: WM 11/30/2017	DATE: 11/24/2017
MPG. APPR: VM 11/30/2017		DATE: 11/24/2017	
SCALE: NTS		WEIGHT: 0.06LBS	
SHEET 5 OF 17		REV K	
1. DIMENSIONS ARE IN INCHES 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING			
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Container No: S129375



Part: RBE703A94-1130-01-07

Job No: 178975

Serial No/Batch: S129375

Revision: K

Inspector:

Exp Date:

Instructions:

Date: 11/20/18